



Dyes and Pigments 77 (2008) 487-492



The microwave-assisted synthesis and characterization of novel polymeric phthalocyanines containing resorcinarene

Cihan Kantar ^{a,*}, Erbil Ağar ^b, Selami Şaşmaz ^a

^a Department of Chemistry, Faculty of Art and Science, Rize University, 53050 Rize, Turkey
^b Department of Chemistry, Ondokuz Mayıs University, 55139 Samsun, Turkey

Received 13 April 2007; received in revised form 16 July 2007; accepted 26 July 2007 Available online 6 August 2007

Abstract

Novel metal phthalocyanine (Cu, Zn, Co, Ni) polymers containing resorcinarene moieties were prepared; the resorcinarene was obtained by the acid-catalysed cyclocondensation of resorcinol and acetaldehyde under microwave irradiation. The resorcinarene phthalonitrile compounds were then synthesized by treating resorcinarene with 4,5-dichloro-1,2-dicyanobenzene and 4-nitro-1,2-dicyanobenzene under microwave irradiation, respectively. Cu(II), Co(II) and Ni(II) chlorides were employed in order to synthesize the corresponding metal phthalocyanine polymers and Zn(CH₃CO₂) was used to prepare zinc phthalocyanine polymers. Structures were characterized by elemental analyses, ¹H NMR, ¹³C NMR, UV—vis and FTIR spectroscopy.

© 2007 Elsevier Ltd. All rights reserved.

Keywords: Microwave-assisted; Polymeric phthalocyanines; Resorcinarene

1. Introduction

Since their first synthesis in early last century, phthalocyanines have established themselves as blue and green dyestuffs par excellence. Phthalocyanines are an important industrial commodity used primarily in inks, coloring for plastics and metal surfaces, and dyestuffs for jeans and other clothings [1]. The importance of phthalocyanines in many fields, including electrochromic display devices [2,3], photodynamic reagents for cancer therapy [4] and other medical applications [1], optical computer read/write discs [5], laser dyes, new red-sensitive photocopying applications [1,2] and liquid crystal color display applications, is increasing rapidly as a result of the synthesis of new compounds [6]. Phthalocyanines can be obtained by the classical template reactions of diverse precursors such as phthalonitrile, cyano-benzamide, phthalamide and phthalic acid with metal salts in high-boiling nonaqueous solvents at elevated temperatures [7,8].

Metal phthalocyanine polymers have been described for use as dyes [9], industrial high-tech materials [10,11], and are also of additional interest because of their high thermostability [12,13]. We have previously synthesized novel polymeric phthalocyanines which are capable of binding to transition metal cations [14–16]. Microwave processing has attracted potential interest as an alternative to classical thermal processing because of the inherent advantages of microwave heating, which is selective, direct, rapid, internal and controllable [17–19]. The synthesis of phthalocyanines under microwave irradiation reduces reaction times and enhances yields in comparison with classical method [20]. We have previously reported about microwave-assisted synthesis of phthalocyanines containing substituents (e.g. phenoxyl [20], triazole [21], and oxa-aza [22]). The acid-catalysed condensation of resorcinol and aldehydes produces resorcinarenes [23]. Resorcinarenes are known to possess hydrophilic (upper rim) and hydrophobic (lower rim) regions and a cavity, which can accommodate small organic molecules [23]. As a result of these structural motifs, resorcinarenes and cavitands have enjoyed use as surfactants and liquid crystals, in the complexation of metals,

^{*} Corresponding author. Fax: +90 464 2235376. E-mail address: cihankantar@hotmail.com (C. Kantar).

ammonium compounds, alcohols, diols, sugars, amino acids and carboxylic acids [24,25].

In this study, we report microwave-assisted synthesis and characterization of the new metal phthalocyanine (Cu, Zn, Co, Ni) polymers containing resorcinarene moieties. These are firstly synthesized polymers containing both phthalocyanine and recordinarene groups. Therefore, they have interesting properties and applications on polymer chemistry.

2. Results and discussion

4-Nitro-1,2-dicyanobenzene and 4,5-dichloro-1,2-dicyanobenzene are used to prepare mono and disubstituted phthalonitrile derivatives through base-catalysed nucleophilic aromatic displacement [26,27]. In order to obtain polymeric phthalocyanines containing resorcinarene moieties, firstly, resorcinarene (1) was obtained by acid-catalysed cyclocondensation of resorcinol and acetaldehyde under 360 W microwave irradiation for 10 min. All spectroscopic data of resorcinarene (1) show good agreement with the values reported in the literature [24]. The synthesis of phthalonitrile compounds was the most important step in these reaction sequences. For this purpose, compound 2 containing tetra phthalonitrile groups and compound 3 containing octa pthalonitrile groups were synthesized by treating resorcinarene (1) with 4,5-dichloro-1,2dicyanobenzene and 4-nitro-1,2-dicyanobenzene, respectively, in DMF using K₂CO₃ as the base for nucleophilic substitution under 360 W microwave irradiation for 10 min [20–22]. The chemical structures of compounds 2 and 3 were determined according to previously reported paper by Cram et al. [28]. At the last step, metal phthalocyanine (Cu, Zn, Co, Ni) polymers were synthesized using microwave irradiation from the corresponding resorcinarene phthalonitrile derivatives and metal salts in DMAE for 10 min [20-22]. Solubility of metal phthalocyanine polymers containing resorcinarene moieties was slightly in common organic solvent such as DMF and DMSO. The purification of metal phthalocyanine polymers was carried out by washing with various solvents. All attempts for the preparation of metal-free phthalocyanine polymer containing resorcinarene moieties under microwave irradiation were not successful. Phthalocyanines can be obtained by the metal-template effect [29], however, metal-free phthalocyanine polymer containing resorcinarene moieties could not be obtained due to absence of metal-template effect. Characterization of the products involved a combination of methods including elemental analyses, FTIR, UV-vis, ¹H NMR and ¹³C NMR spectroscopies. ¹H NMR and ¹³C NMR data could not be obtained for metal phthalocyanine polymers due to its poor solubility in polar solvents such as CHCl₃, DMF and DMSO. Elemental analyses of the phthalonitrile derivatives and the phthalocyanines show good agreement with the calculated values. Phthalonitrile compounds 2 and 3 are repeated units in the structures of the newly synthesized metal phthalocyanine (Cu, Zn, Co, Ni) polymers containing resorcinarene. Microwave-assisted synthetic route of resorcinarene and the new metal phthalocyanine (Cu, Zn, Co, Ni) polymers containing resorcinarene can be seen in Schemes 1 and 2.

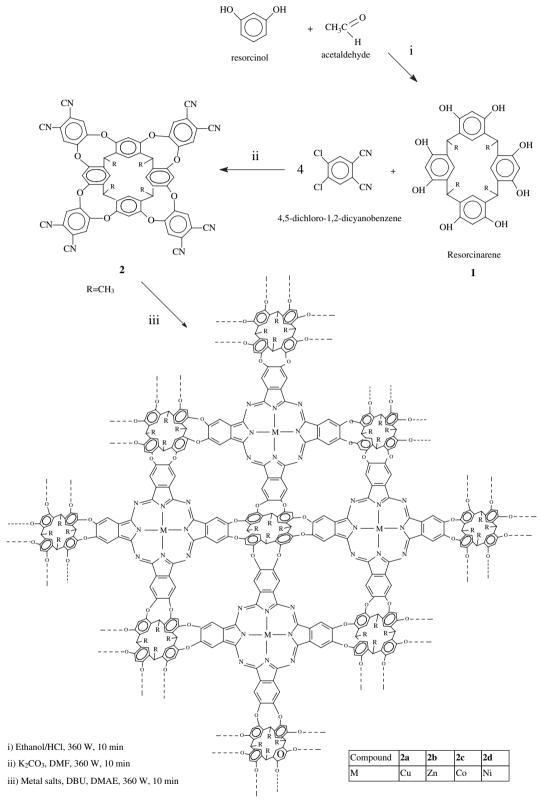
FTIR spectrum of resorcinarene 1 shows good agreement with the values reported in the literature [24]. The formation of compound 2 was clearly indicated by the disappearance of the OH band at 3418 cm⁻¹ and appearance of the C≡N band at 2236 cm⁻¹ in its FTIR spectrum. The FTIR spectra of the polymeric phthalocyanines (2a-d) clearly indicate the cyclotetramerization of the phthalonitrile derivatives with the disappearance of the C≡N peak at 2236 cm⁻¹. But, the polymeric phthalocyanines (2a-d) have cyano end groups together with imide functions [24,25], as indicated by the weak absorptions C \equiv N at 2234, 2233, 2232, 2233 cm⁻¹, imide at 1774, 1774, 1775, 1774 cm⁻¹ and 1722, 1721, 1724, 1724 cm⁻¹, respectively. The formation of compound 3 was clearly indicated by the disappearance of the OH band at 3418 cm⁻¹ and appearance of the C \equiv N band at 2232 cm⁻¹ in its FTIR spectrum. The polymeric phthalocyanines (3a-d) have cyano end groups together with imide functions [14-16], as indicated by the weak absorptions C≡N at 2231, 2232, 2230, 2232 cm⁻¹, imide at 1770, 1771, 1770, 1771 cm⁻¹ and 1716, 1720, 1718, 1718 cm⁻¹, respectively.

¹H NMR and ¹³C NMR spectra of resorcinarene **1** show good agreement with the values reported in the literature [24]. In the ¹H NMR spectrum of compound **2**, the aromatic protons appear as three singlets at 8.63, 7.95 and 7.44 ppm and aliphatic protons appear as a multiplet at 4.44-4.41 ppm and a doublet at 1.59-1.57 ppm. The ¹³C NMR spectrum of compound 2 indicated the presence of nitrile carbon atoms at 114.8 ppm and methyl carbon atoms at 21.1 ppm. In the ¹H NMR spectrum of compound 3, the aromatic protons appear as three singlets at 7.72, 7.55, and 6.90 ppm and as two doublets at 7.98-7.97 ppm and 7.46-744 ppm and aliphatic protons appear as a multiplet at 4.44-4.40 ppm and a doublet at 1.63–1.60 ppm. The ¹³C NMR spectrum of compound 3 indicated the presence of nitrile carbon atoms at 117.1 and methyl carbon atoms at 20.1 ppm. ¹H NMR and ¹³C NMR measurements of the metal phthalocyanine (Cu, Co, Ni) polymers were precluded due to its paramagnetic nature. ¹H NMR and ¹³C NMR spectra could not be obtained for polymeric phthalocyanines 2b and 3b due to its poor solubility in polar solvents such as CHCl₃, DMF and DMSO.

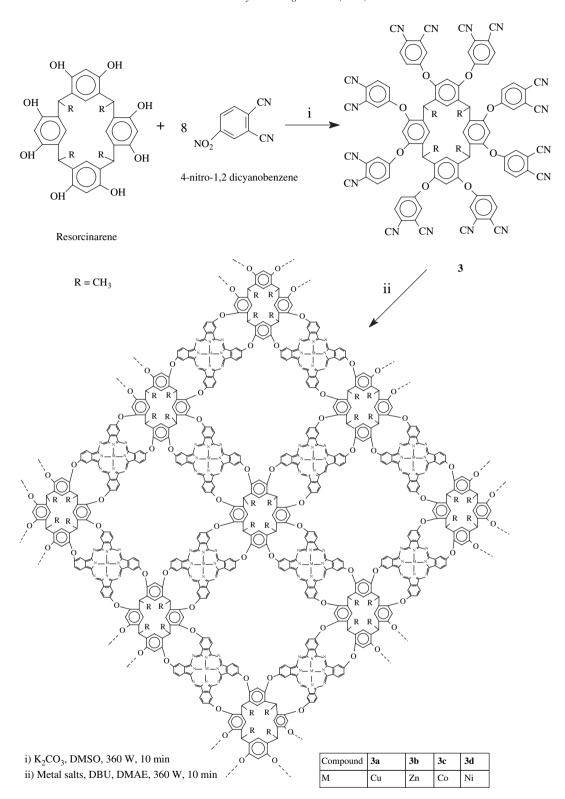
The best indication for the phthalocyanine systems is their UV—vis spectra in solutions. The newly synthesized metal phthalocyanine ($2\mathbf{a}$ — \mathbf{d}) polymers showed typical electronic spectra with two strong absorption regions, one of them in UV region at about 294 nm (B band) and the other in the visible region at 710, 699 and 693 nm, respectively (Q band) in DMF. The other newly synthesized metal phthalocyanine ($\mathbf{3}$ — $\mathbf{3}\mathbf{d}$) polymers showed two absorption regions at 342 nm (B band) and in the visible region at 750, 750, 755, and 755 nm, respectively (Q band) in $\mathrm{H}_2\mathrm{SO}_4$. Q bands shifted to above values due to polymerization of phthalonitrile derivatives [30].

3. Conclusion

The preparation of metal (Cu, Zn, Co, Ni) phthalocyanine polymers containing resorcinarene moieties has been achieved using microwave irradiation. The microwave-assisted synthetic route reduces reaction times and enhances the yield of the reactions.



Scheme 1. Microwave-assisted synthesis of resorcinarene 1, compound 2 and metal phthalocyanine polymers (2a-2d).



Scheme 2. Microwave-assisted synthesis of compound 3 and metal phthalocyanine polymers (3a-d).

4. Experimental

4.1. General

4,5-Dichloro-1,2-dicyanobenzene and 4-nitro-1,2-dicyanobenzene were prepared by a reported procedure [26,27].

FTIR spectra were recorded on a Jasco FTIR/430 Fourier Transform Infrared Spectrometer as KBr pellets. UV—vis spectra were recorded on a Mattson UNICAM UV—vis spectrometer. ¹H NMR and ¹³C NMR studies were done on a Bruker AC-200 or FT-200 FT-NMR spectrometer. Elemental analyses were performed by the Instrumental Analyses

Laboratory of the TÜBİTAK Gebze Research Center. Microwave-assisted syntheses were carried out using a modified BEKO MD domestic microwave oven.

4.1.1. Microwave-assisted synthesis of resorcinarene (1)

Acetaldehyde (1.2 g, 27 mmol) and concentrated HCl (6.8 ml) were added to a solution of resorcinol (3 g, 27 mmol) in absolute ethyl alcohol (20 ml). This mixture was heated by microwaves for 10 min with a fixed power of 360 W. The reaction mixture was poured in an ice bath and the formed solid material was filtered off and washed by water to eliminate acid trace. The filtrate was dried at 70 °C. All spectroscopic data of product show good agreement with the values reported in the literature [24]. Yield 2.96 g, 80%; mp > 280 °C; FTIR $\nu_{\text{max}}/\text{cm}^{-1}$: 3418 (OH), 2967 (CH), 1621, 1506, 1426, 1271, 1200, 1115, 837 cm⁻¹; ¹H NMR ((CD₃)₂SO): δ 8.98 (8H, s, OH), 6.92 (4H, s, ArCH), 6.37 (4H, s, ArCH), 4.45–4.41 (4H, m, CH), 1.63–1.59 (12H, d, CH₃) ppm; ¹³C NMR ((CD₃)₂SO): δ 152.7, 127.4, 125.2, 102.6, 29.1, 20.1 ppm. Anal. Calcd for C₃₂H₃₂O₈: C, 70.57; H, 5.92. Found: C, 70.79; H, 5.85.

4.1.2. Microwave-assisted synthesis of phthalonitrile compound (2)

Resorcinarene (1) (4.44 g, 8.16 mmol), 4,5-dichloro phthalonitrile (6.44 g, 32.69 mmol), and K₂CO₃ (9.2 g, 66 mmol) were added to N,N-dimethyl formamide (DMF) (20 ml). This mixture was heated by microwaves for 10 min with a fixed power of 360 W [20,22]. The reaction mixture was poured in an ice bath and the formed solid material was filtered off and HCl solution was added to eliminate base trace and washed with water until the filtrate became neutral. The crude product was purified by two successive column chromatographic separations (silica gel, DMF/methanol = 40:1). This compound was soluble in DMF and DMSO. Yield 7.2 g, 84%; mp > 300 °C; FTIR $\nu_{\text{max}}/\text{cm}^{-1}$: 3101 (C=C), 2972 (CH), 2236 (C≡N), 1584, 1556, 1381, 1194, 1101, 897 cm⁻¹; ¹H NMR ((CD₃)₂SO): δ 8.63 (8H, s, ArCH), 7.95 (4H, s, ArCH), 7.44 (4H, s, ArCH), 4.44-4.41 (4H, t, CH), 1.59–1.57 (12H, d, CH₃) ppm; 13 C NMR ((CD₃)₂SO): δ 156.7, 136.5, 129.4, 127.2, 114.8 (C\(\existsim\)N), 104.6, 30.1, 21.1 (CH₃) ppm. Anal. Calcd for C₆₄H₃₂N₈O₈: C, 73.84; H, 3.10; N, 10.76. Found: C, 73.79; H, 3.35; N, 10.53.

4.1.3. Microwave-assisted synthesis of phthalonitrile compound (3)

Resorcinarene (1) (2 g, 3.67 mmol), 4-nitro phthalonitrile (5.08 g, 29.36 mmol) and K_2CO_3 (4.04 g, 29.27 mmol) were added to N,N-dimethyl formamide (DMF) (20 ml). This mixture was heated by microwaves for 10 min with a fixed power of 360 W [20,22]. The reaction mixture was poured in an ice bath and the formed solid material was filtered off and HCl solution was added to eliminate base trace and washed with water until the filtrate became neutral. The crude product was purified by two successive column chromatographic separations (silica gel, DMF/methanol = 40:1). This compound was soluble in DMF and DMSO. Yield 4.56 g, 80%; mp 194 °C; FTIR $\nu_{\rm max}/{\rm cm}^{-1}$: 3076 (C=C), 2971 (CH), 2232

(C \equiv N), 1590, 1484, 1283, 1246, 1107, 843 cm $^{-1}$; ¹H NMR ((CD₃)₂SO): δ 7.98-7.97 (8H, d, ArCH), 7.72 (8H, s, ArCH), 7.55 (4H, s, ArCH), 7.46-7.44 (8H, d, ArCH), 6.90 (4H, s, ArCH), 4.44-4.40 (4H, t, CH), 1.63-1.60 (12, d, CH₃) ppm; ¹³C NMR ((CD₃)₂SO): δ 161.8, 150.1, 138.7, 118.1, 117.1 (C \equiv N), 116.4, 115.4, 108.7, 29.9, 20.1 (CH₃) ppm. Anal. Calcd for C₉₆H₄₈N₁₆O₈: C, 74.22; H, 3.11; N, 14.43. Found: C, 73.93; H, 3.25; N, 14.55.

4.1.4. Microwave-assisted synthesis of phthalocyanines containing resorcinarene (2a-d)

The general procedure employed for the synthesis of various metal phthalocyanine (Cu, Zn, Co, Ni) polymers was described as follows. Compound **2** (0.5 g, 0.12 mmol), metal salts (CuCl₂, Zn(CH₃COO)₂, CoCl₂, NiCl₂ (0.03 mmol)), DMAE (*N*,*N*-dimethylaminoethanol) (5 ml) and 2–3 drops DBU (1,8-diazabicyclo[5.4.0]undec-7-ene) were charged together into round bottomed flask. The reaction flask was irradiated by a microwave oven at 360 W for 10 min [20,22]. After cooling to room temperature, the reaction mixture was treated with water to precipitate the product which was filtered off. The green product was washed with hot DMF, hot ethanol and hot chloroform (4 × 50 ml). All of synthesized polymeric phthalocyanines were slightly soluble in DMF and DMSO. Yield, melting point, elemental analysis, FTIR and UV—vis spectra of the products were as follows.

Cu-containing polymer (**2a**): Yield 0.39 g, 78%; mp > 300 °C; FTIR $\nu_{\rm max}/{\rm cm}^{-1}$: 3101 (C=C), 2961 (CH), 2234 (C=N), 1774, 1722, 1662, 1594, 1488, 1397, 1285, 1179, 1097, 895 cm⁻¹; UV-vis $\lambda_{\rm max}$ (DMF)/nm: 293, 710 nm. Anal. Calcd for C₂₅₆H₁₂₈N₃₂O₃₂Cu: C, 72.73; H, 3.05; N, 10.60. Found: C, 72.53; H, 3.15; N, 10.53.

Zn-containing polymer (**2b**): Yield 0.36 g, 72%; mp > 300 °C; FTIR $\nu_{\rm max}/{\rm cm}^{-1}$: 3101 (C=C), 2962 (CH), 2233 (C=N), 1774, 1721, 1662, 1594, 1483, 1397, 1284, 1179, 1099, 894 cm-1; UV-vis $\lambda_{\rm max}$ (DMF)/nm: 294, 699 nm. Anal. Calcd for C₂₅₆H₁₂₈N₃₂O₃₂Zn: C, 72.70; H, 3.05; N, 10.60. Found: C, 72.57; H, 3.20; N, 10.50.

Co-containing polymer (**2c**): Yield 0.45 g, 94%; mp > 300 °C; FTIR $\nu_{\text{max}}/\text{cm}^{-1}$: 3102 (C=C), 2963 (CH), 2232 (C=N), 1775, 1724, 1662, 1594, 1484, 1397, 1285, 1179, 1101, 895 cm⁻¹; UV-vis λ_{max} (DMF)/nm: 294, 693 nm. Anal. Calcd for $C_{256}H_{128}N_{32}O_{32}Co$: C, 72.81; H, 3.06; N, 10.61. Found: C, 72.65; H, 3.20; N, 10.54.

Ni-containing polymer (**2d**): Yield 0.44 g, 94%; mp > 300 °C. FTIR $\nu_{\rm max}/{\rm cm}^{-1}$: 3101 (C=C), 2964 (CH), 2233 (C=N), 1774, 1724, 1661, 1592, 1482, 1395, 1283, 1176, 1100, 897 cm-1; UV-vis $\lambda_{\rm max}$ (DMF)/nm: 294, 693 nm. Anal. Calcd for C₂₅₆H₁₂₈N₃₂O₃₂Ni: C, 72.82; H, 3.06; N, 10.61. Found: C, 72.66; H, 3.15; N, 10.55.

4.1.5. Microwave-assisted synthesis of phthalocyanines containing resorcinarene (3a-d)

The general procedure, employed for synthesis of various metal phthalocyanine (Cu, Zn, Co Ni) polymers was described as follows. Compound **3** (0.5 g, 0.32 mmol), metal salts (CuCl₂, Zn(CH₃COO)₂, CoCl₂, NiCl₂ (0.08 mmol)), DMAE

(*N*,*N*-dimethylaminoethanol) (5 ml) and 2–3 drops of DBU (1,8-diazabicyclo[5.4.0]undec-7-ene) were charged together into round bottomed flask. The reaction flask was irradiated by a microwave oven at 360 W for 10 min [20,22]. After cooling to room temperature, the reaction mixture was treated with water to precipitate the product which was filtered off. The green product was washed with hot DMF, hot ethanol and hot chloroform (4×50 ml). Yield, melting point, elemental analysis, FTIR and UV—vis spectra of the products were as follows.

Cu-containing polymer (**3a**): Yield 0.40 g, 80%; mp > 300 °C; FTIR $\nu_{\rm max}/{\rm cm}^{-1}$: 3060 (C=C), 2961 (CH), 2231 (C=N), 1770, 1716, 1593, 1476, 1278, 1093, 836 cm-1; UV-vis $\lambda_{\rm max}$ (H₂SO₄)/nm: 342, 750 nm. Anal. Calcd for C₁₉₂H₉₆N₃₂O₁₆Cu: C, 72.73; H, 3.05; N, 14.14. Found: C, 72.93; H, 3.17; N, 14.65.

Zn-containing polymer (**3b**): Yield 0.40 g, 80%; mp > 300 °C; FTIR $\nu_{\rm max}/{\rm cm}^{-1}$: 3060 (C=C), 2964 (CH), 2232 (C=N), 1771, 1720, 1592, 1476, 1277, 1091, 836 cm⁻¹; UV-vis $\lambda_{\rm max}$ (H₂SO₄)/nm: 342, 750 nm. Anal. Calcd for C₁₉₂H₉₆N₃₂O₁₆Zn: C, 72.69; H, 3.05; N, 14.13. Found: C, 72.97; H, 3.20; N, 14.85.

Co-containing polymer (3c): Yield 0.44 g, 88%; mp > 300 °C; FTIR $\nu_{\rm max}/{\rm cm}^{-1}$: 3060 (C=C), 2956 (CH), 2230 (C=N), 1770, 1718, 1593, 1473, 1275, 1091, 834 cm⁻¹; UV-vis $\lambda_{\rm max}$ (H₂SO₄)/nm: 342, 755 nm. Anal. Calcd for C₁₉₂H₉₆N₃₂O₁₆Co: C, 72.84; H, 3.06; N, 14.16. Found: C, 72.98; H, 3.15; N, 14.86.

Ni-containing polymer (3d): Yield 0.45 g, 88%; mp > 300 °C; FTIR $\nu_{\rm max}/{\rm cm}^{-1}$: 3061 (C=C), 2957 (CH), 2232 (C=N), 1771, 1718, 1592, 1471, 1273, 1099, 835 cm⁻¹; UV-vis $\lambda_{\rm max}$ (H₂SO₄)/nm: 342, 755 nm. Anal. Calcd for C₁₉₂H₉₆N₃₂O₁₆Ni: C, 72.85; H, 3.04; N, 14.16. Found: C, 72.99; H, 3.14; N, 14.54.

Acknowledgement

This study was supported by the research fund of The Scientific & Technological Research Council of Turkey (TÜBİTAK).

References

- Leznoff CC, Lever ABP, editors. Phthalocyanines, properties and applications, vol. 4. New York: VCH; 1996.
- [2] Frampton CS, O'Conner JM, Retevson I, Silver J. Display 1988;174–8.
- [3] Gürek A, Ahsen V, Gül A, Bekaroğlu Ö. J Chem Soc Dalton Trans 1991;3367–71.

- [4] Rosental I. Photochem Photobiol 1991;53:859-70.
- [5] Emmelius M, Pawlowski G, Vollman HW. Angew Chem Int Ed 1989:28:1445-70.
- [6] Komatsu T, Ohta K, Fujimoto T, Yamamoto I. J Mater Chem 1994;4:533-6.
- [7] Kharisov BI, Blanco LM, Torres T, Garcia A. Ind Eng Chem Res 1999;38:2880-7.
- [8] Herbst W, Hunger K. Industrial organic pigments. New York: VCH; 1993. pp. 417–421.
- [9] Moser H, Thomas L. The phthalocyanines. Boca Raton, Florida: CRC Press: 1983
- [10] Schramm CJ, Scaringe RP, Stojakovic DR, Hofemann BM, Ibers JA, Marks TJ. J Am Chem Soc 1980;102:6702-13.
- [11] Dielh BN, Inabe T, Lyding JW, Schoch KF, Kannewurf CR, Marks TJ. J Am Chem Soc 1983;105:1551–67.
- [12] Archar BN, Fohlen GM, Parker JA. J Appl Polym Sci 1984;29:353-9.
- [13] Wöhrle D, Schulte B. Makromol Chem 1985;186:2229-45.
- [14] Ağar E, Şaşmaz S, Keskin İ, Karabulut B. Dyes Pigments 1997;35: 269-78.
- [15] Ağar E, Şaşmaz S, Keskin İ, Akdemir N. Dyes Pigments 1998;36: 249-58.
- [16] Akdemir N, Ağar E, Şaşmaz S, Gümrükçüoğlu İE, Çelebi T. Dyes Pigments 2006;69:1–6.
- [17] (a) Kingston HM, Haswell SJ. Microwave enhanced chemistry. Washington, DC: American Chemical Society; 1997;
 (b) Safari N, Jamaat PR, Prirouzmand M. J Porphyr Phthalocya 2004;8:1209-13.
- [18] (a) Sutton WH. Am Ceram Soc Bull 1989;68:376-8;(b) Bahadoran F. Dialameh S. J Porphyr Phthalocya 2005;9:163-9.
- [19] Park SS, Hwang EH, Kim BC, Park HC. J Am Ceram Soc 2000:83:1341-5.
- [20] Kantar C, Akdemir N, Ağar E, Ocak N, Şaşmaz S. Dyes Pigments 2008;76:7-12.
- [21] Kahveci B, Şaşmaz S, Özil M, Kantar C, Koşar B, Büyükgüngör O. Turk Chem J 2006;30:681–9.
- [22] Özil M, Ağar E, Şaşmaz S, Kahveci B, Akdemir N, Gümrükçüoğlu İE. Dves Pigments 2007:75:732–40
- [23] (a) Hoberg AG. J Am Chem Soc 1980;102:6046-50;
- (b) Hoberg AG. J Org Chem 1980;45:4498-500.[24] Timmerman P, Verboom W, Reinhoult D. Tetrahedron 1996;52:
- 2663—704.
- [25] Liu MO, Tai CH, Wang WY, Chen JR, Hu AT, Wei TH. J Organomet Chem 2004;689:1078–84.
- [26] Wöhrle D, Eskes M, Shigehara K, Yamada A. Synthesis 1993;194-6.
- [27] Young JG, Onyebuagu WJ. J Org Chem 1990;55:2155-9.
- [28] (a) Cram DJ, Choi HJ, Bryant JA, Knobler CB. J Am Chem Soc 1992;114:7748-65;
 - (b) Moran JR, Ericson JL, Dalcanale E, Bryant JA, Knobler CB, Cram DJ. J Am Chem Soc 1991;113:5707–14;
 - (c) Moran JR, Karbach S, Cram DJ. J Am Chem Soc 1982;104:5826-8.
- [29] Thomas AL. Phthalocyanines, research and application. Boca Raton: CRC Press; 1990.
- [30] Jaffe HH, Orchin MJ. Theory and application of ultraviolet spectroscopy. London: John Wiley; 1962.